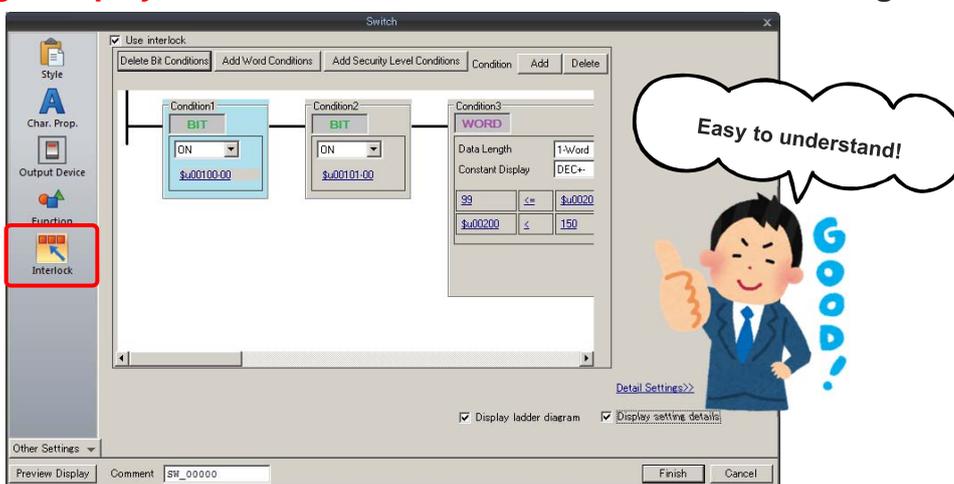


Interlock function has been enhanced.

- Conditions are displayed in ladder logic to easily grasp the settings.
- Up to 5 AND/OR conditions can be made to achieve more complicated operation.
- Interlock setting is available for an entry field with a pop-up keypad.

Ladder Logic Display

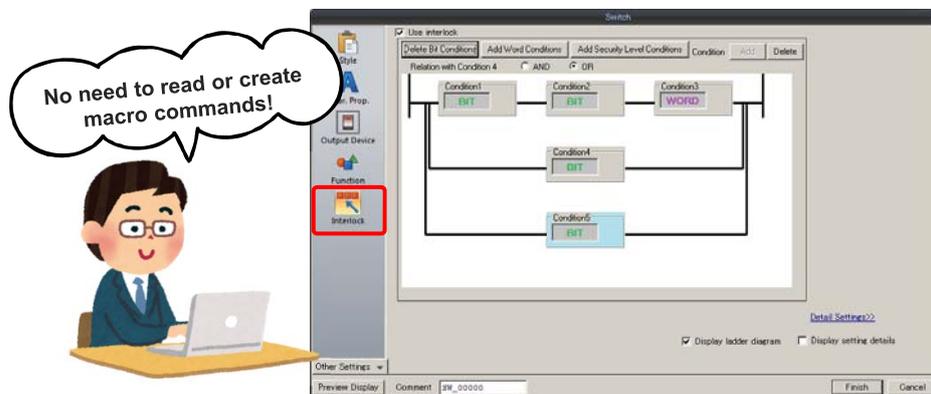
Ladder logic display is available in addition to direct address setting.



You can make interlock setting like your PLC programming software you are familiar with. This is also visually helpful for you to check the settings you have made.

Extended Condition Settings

Up to 5 "AND" or "OR" conditions can be set.



It helps you to reduce your development time as you do not need to use switch ON macro to branch the conditions. Easy-to-see screen will give you easier future maintenance of your program.

Interlock Function for an Entry Field of a Keypad

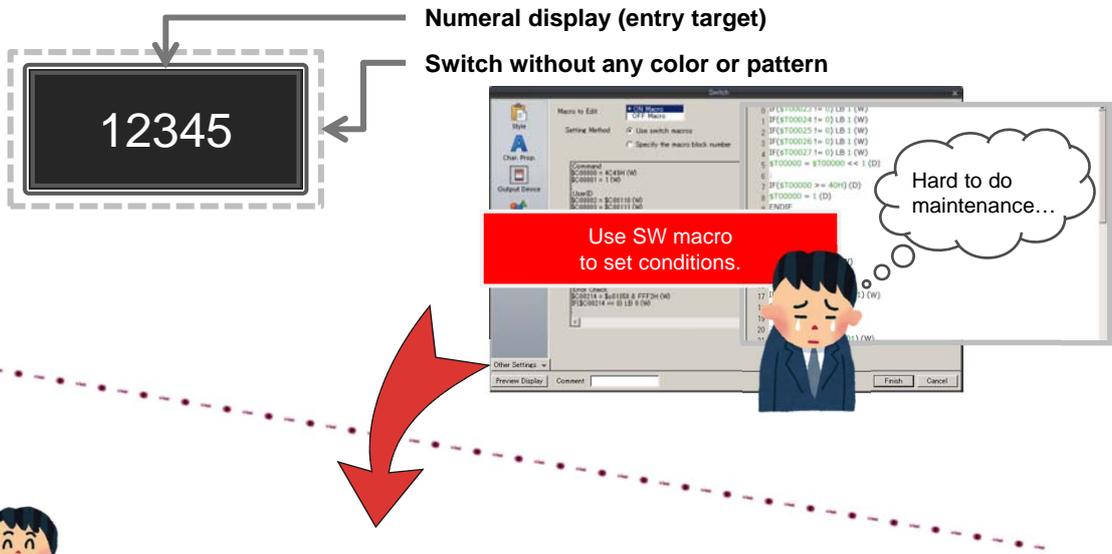
Interlock setting is available for an entry field.

You can set interlock to an entry target part when using a pop-up keypad.



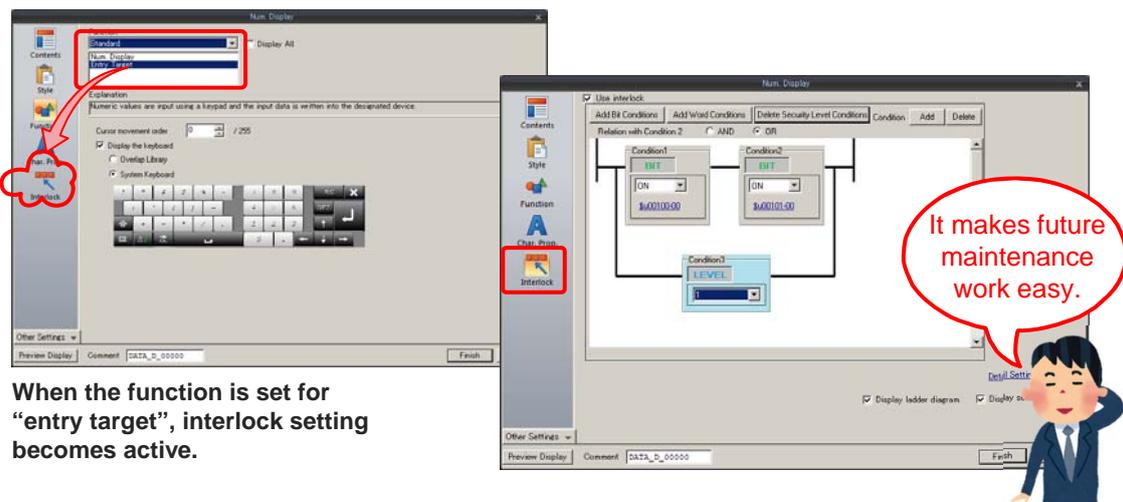
BEFORE

When you call a pop-up keypad by pressing an entry target part, you have to place an “invisible” button on it, and even macro is needed if you wish to have multiple interlock conditions.



AFTER

You can add interlock by simply setting it on an entry target part. No buttons or macro commands are needed.



When the function is set for “entry target”, interlock setting becomes active.