

## V9 series - Recipe function

Recipe function was enhanced.

- Global control : Read/write of a recipe is easily achieved by setting trigger bits.
- Easy operation : Read/write by selecting a desired recipe or record from a list is possible. Also "filtering" feature to search a file or record is supported.

## Global Control

Whatever screen is displayed on the V9, read/write of recipe is possible in background by turning on or off the trigger bits.

**No such limitation as running recipe function on specific screen or coding macro.**

Read/write of recipe is easily achieved.

\*V9 supports BIN format as well as CSV.

E.g.) M0 (ON) triggers loading a recipe file to a PLC:

**Before** Control by macro commands

Recipe files

Macro

Too many commands... Maintenance is difficult...

**After** V9 solution: simply assigning trigger bits!

Recipe file

(1) M0 (transfer bit) ON

(2) Load

**<Recipe settings in V-SFT-6>**

(1) Select file

(2) Set a trigger bit

Load a recipe to a PLC

D100	150
D101	30
D102	10
D103	5
D104	180
D105	140
D106	10
D118	45
D119	5

No need to use macro commands so maintenance becomes easy!

## Easy Operation

### Load a recipe by selecting a file or record from a list

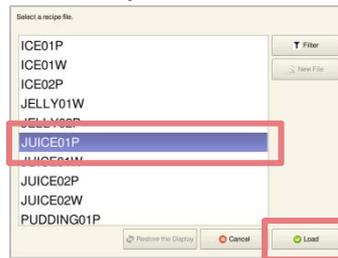
It is possible to **read/write the recipe easily** by selecting a file or a record from a list. The list of recipe names helps you to **achieve intuitive operation**.

E.g.) Loading a recipe file named "JUICE01P" from V9:

(1) Press "Recipe Data Load" button.



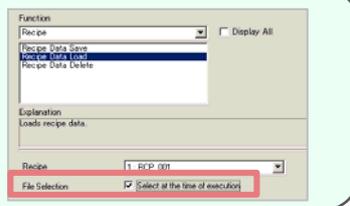
(2) Select a desired file from the list and press "Load".



(3) Selected recipe is loaded.



<Switch setting>  
 Check "Select at the time of execution".



### Filtering function

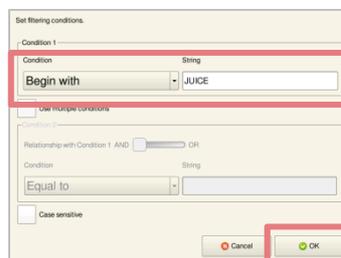
You can easily extract the data on the recipe list by filtering the recipe files by name of the file or record.

E.g.) Searching the file names beginning with "JUICE":

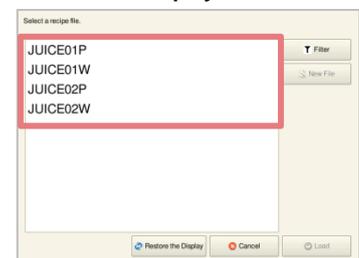
(1) Open the recipe list and press "Filter" button.



(2) Set the condition "Begin with" and string "JUICE", and then press OK.



(3) Only the files starting with "JUICE" are displayed.



Various conditions such as "equal to", "not equal to", or "include" are available. You can combine up to 2 conditions for more complicated filtering.

**Hakko Electronics Co., Ltd.**

Overseas Sales Department  
 TEL: +81-76-274-2144 FAX: +81-76-274-5136  
<http://monitouch.fujielectric.com/>